



PLANT STANDARD

HPBP TIRUCHIRAPPALLI

BPS 017204

Rev. No. 03

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RATING PLATE-WALL DESLAGGER

0.0 SCOPE

This standard covers the requirements of Rating Plate for wall deslagger.

1.0 SPECIFICATION AND REFERENCE STANDARDS

Dimensions and preferred sizes	Fig.1 of this standard
Tolerance	Medium to IS: 2102
Material	CuSn37 HA, 1.6 mm thick acc. to IS 410
BHEL monogram	Acc. to corporate standard AA 040 1120
Lettering style	Acc. to corporate standard AA 042 1403
Finish	See clauses 2.0 to 2.5 of this standard
Technical delivery conditions	Acc. to corporate standard AA 085 1411

2.0 FINISH

- 2.1 All rating plates shall be manufactured by etching and shall meet the following technical and other requirements.
- 2.2 TOP PORTION: All letters of the name of the company and monogram with border shall be raised and bright nickel plated. The background shall be etched and finished black (stoving enamel).
- 2.3 MIDDLE PORTION:
- 2.3.1 The following details of this portion shall be raised and bright nickel plated.

Revisions

Brought upto date

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- All letters of the name of the equipment.
- All 'pads' on which the rating particulars shall appear.

2.3.2 The following details of this portion shall be etched and finished black (stoving enamel).

- All letters, numerals etc. of the rating details appearing on the pads.
- All the dividing lines separating the pads from each other.
- Remaining area in the background

2.4 BOTTOM PORTION: All letters shall be raised and bright nickel plated. Remaining area in the background shall be etched and finished black (stoving enamel).

2.5 Border around the rating plate and the two dividing lines shall be raised and bright nickel plated.

3.0 DESIGNATION

A rating plate of size 180 mm length and 108 mm width to this standard shall be designated as :

3.1 On drawings

- a) Description column : RATG PL-WB 180x108
- b) Drawing number column : BPS 017204
- c) Material spec. column : Brass
- d) Material code column : 22 073 649

3.2 Ordering description

For placing indents, issuing enquiries and on purchase orders, ordering description given below shall be followed.

Rating plate - wall deslagger to BPS 017204



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4.0 ADDITIONAL INFORMATION

4.1 Copies of the following standards shall be enclosed along with purchase order.

a) BPS 017 204

b) AA 040 1120

c) AA 042 1403

d) AA 085 1411

4.2 Material code shall be painted at the back of each piece.

4.3 The figure shown is for illustration only and supplier has to submit drawings to actual size for approval before effecting bulk supplies.

FIG. 1

